

Syntheses, Characteristics and Electrophotographic Properties of New Dithiosquarylium Dyes

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ABSTRACT

A new class of dithiosquarylium dyes (DTSQ) has been synthesized by the reaction of squarylium dye (SQ) with Lawesson's reagent or P₄S₁₀. The λ_{\max} of DTSQ dyes undergoes a bathochromic shift of about 25 nm compared with corresponding SQ dyes. The visible absorption spectra of DTSQ dyes are well accounted for by Pariser-Parr-Pople Molecular Orbital (PPP-MO) calculations. Electrophotographic characteristics of negatively charged dual layered photoreceptors with DTSQ for charge generation materials (CGM) and 1-phenyl-1,2,3,4-tetrahydroquinoline-6-carboxyaldehyde-1',1'-diphenylhydrazone as a charge transport material (CTM) have been investigated. The photoreceptor that used DTSQs exhibited high photosensitivity at white light. © 1998 Elsevier Science Ltd. All rights reserved

Keywords: Dithiosquarylium dyes (DTSQ), electrophotographic, thin film, dark decay, photosensitivity.

INTRODUCTIONS

Squarylium dyes have been studied for their ability to color optical recording media [1], organic solar cell [2] and electrophotographic photoreceptors [3, 4]. We have previously reported syntheses [5, 6] and electrochromic properties [7]

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Fig. 1. Structure of DTPP and DTQ.

analysis were recorded on a Carlo Elba Model 1106 Analyzer. 2,4-Bis(4-methoxyphenyl)-1,3-dithia-2,4-diphosphetane-2,4-disulfide (Lawesson's reagent), hexamethylphosphoramide (HMPA) and phosphorous pentasulfide were used without further purification.

Starting materials (SQ dyes 4a–c)

The starting materials **4a**, **4b** and **4c** were prepared using previously described procedures [5, 6]. Structures were confirmed from data described in the literature and from data shown below.

4a M.p. 270~272°C. U.V. λ max (nm), (CHCl_3), ($\epsilon \times 10^{-5}$), 654 (1.33). Found: C; 78.45, H; 6.20, N; 7.09%; Calcd.: C; 78.75, H; 6.10, N; 7.06%.

4b. M.p., > 300°C. U. V., λ max (nm), (CHCl_3), ($\epsilon \times 10^{-5}$), 633 (3.21) Found: C; 79.03, H; 6.86, N; 6.70% Calcd.: C; 79.21, H; 6.64, N; 6.60%.

4c M.p., 299°C. U.V. λ max (nm), (CHCl_3), ($\epsilon \times 10^{-5}$), 639 (8.3). Found: C; 78.52, H; 6.75, N; 7.28%; Calcd.: C; 78.64, H; 6.98, N; 7.42%.

Synthesis of dithiosquarylium dye (DTSQ), 5a–c

Method A

One gram (2.5 mmol) of SQ dye **4a** and 1.2 g (2.5 mmol) of 2,4-bis(4-methoxyphenyl)-1,3-dithia-2,4-diphosphetane-2,4-disulfide (Lawesson's reagent) were suspended in a mixture of 15 ml xylene and 1 ml of hexamethylphosphoramide (HMPA). The suspension was refluxed for 5 h under efficient stirring. The mixture was evaporated and chromatographed on silicagel (Waco-gel C-300; chloroform) to give 1.93 g of **5a**

Method B

0.8 g (2 mmol) of SQ dye **4a** and 1 g (2.3 mmol) of phosphorous pentasulfide in 34 ml of pyridine were refluxed for 5 h. The solvent was removed in vacuum and submitted to column chromatography on silicagel.

Preparation of evaporated films

The evaporated films for measurement of visible absorption spectra were prepared on plain glass. The evaporation was carried out at about 200°C under a vacuum of 10^{-6} torr.

Fabrication of photoreceptors

A negative charging dual layer photoreceptor device configuration was used to evaluate the DTSQs as a charge generation material (Fig. 2).

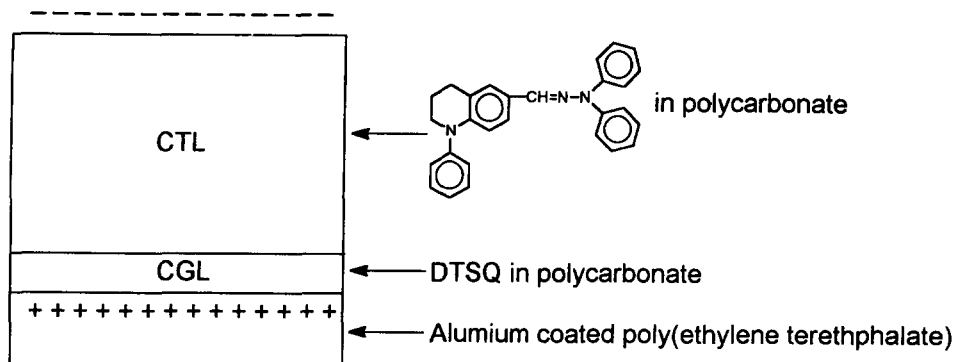


Fig. 2. Composition of dual layer photoreceptor.

The charge generation materials (CGM) used were the three kinds of DTSQ, and the charge transport material was 1-phenyl-1,2,3,4-tetrahydroquinoline-6-carboxyaldehyde-1',1'-diphenylhydrazone. Photoreceptors were coated by wire bar solvent coating on aluminized Mylar film. Each charge generation layer (CGL) was $\sim 0.5 \mu\text{m}$ thick and contains 30 wt.% of DTSQ in bisphenol-A-polycarbonate (PC).

Charge transport layers (CTL) were composed of 40 wt.% charge transport material (CTM) prepared by dissolution in polycarbonate and methylene chloride, and coated onto the CGL at thickness $\sim 30 \mu\text{m}$.

Electrophotographic measurements

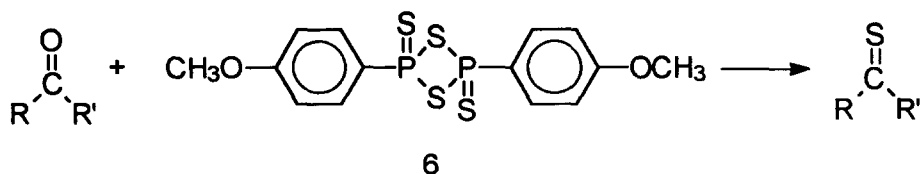
The electrophotographic discharge measurements were carried out in a computer controlled flat-plate scanner. The samples were charged up negatively to about -600 V by a corotron device. The surface potential was measured by probe connected to a Trek electrometer (Model 3601).

RESULTS AND DISCUSSION

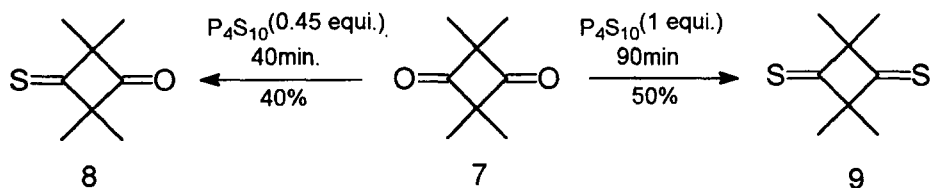
Synthesis of dithiosquarylium dyes (DTSQs) 5a–c

We have reported that the reaction of squaric acid **1** with two equivalents of **2** gave squarylium dye **4a**. The reaction of **2** with alkyl iodide in acetonitrile gave **3a** and **3b**. Similar reaction of **3a** and **3b** with squaric acid **1** gave the corresponding SQ dye **4b** and **4c**.

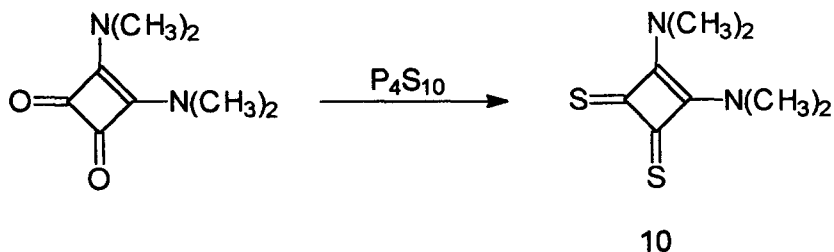
Ketones react smoothly of *p*-methoxyphenylthionophosphine sulfide, Lawesson's reagent **6**, to give in most cases the corresponding thioketones [13].



As is the case with other reagents, the reaction of P_4S_{10} with diketones can result in the formation of either monothio or dithio compounds, depending upon the conditions used. Thus thionation of cyclobutane-dione **7** gave either the monothiodione **8** or the dithione **9** as the major product, depending on the amount of P_4S_{10} used and the reaction time [14].

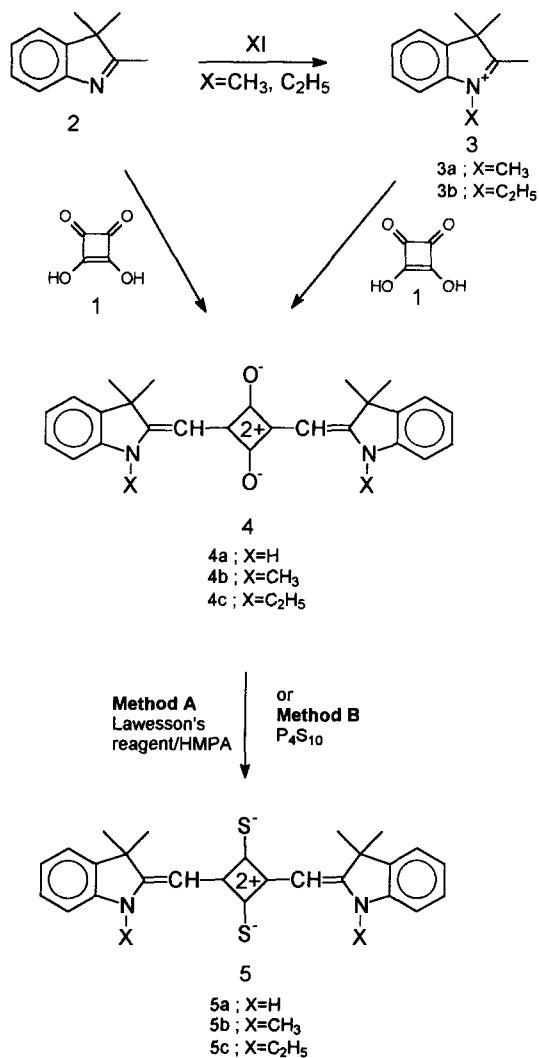


A wide range of compounds in which the thioketone is stabilized by conjugation to a heteroatom have been reported [15]. An area that has received considerable attention is that of derivatives of squaric acid, for example the dithione **10**, prepared by thionation of corresponding diketone [16], for a detailed overview of the area, the review by Schmidt should be consulted [17].



We have found for the first time that thio-analogs of SQ dyes **5a–5c**, can be synthesized by the reaction of SQ **4a–4c**, with Lawesson's reagent. DTSQ dyes **5a–5c** were also prepared from SQ dyes **4a–4c**, by using phosphorous pentasulfide, P_4S_{10} , as the thionation agent. The general synthetic routes to the DTSQ dyes are outlined in Scheme 1. The properties of the prepared DTSQ are listed in Table 1

The reactivity of Lawesson's reagent (Method A) against P_4S_{10} (Method B) was very poor. DTSQ dyes generally absorb at much longer wavelength



Scheme 1

than the corresponding SQ dyes. The structural difference between DTSQ and SQ gave quite different physical properties especially in their absorption spectra, as discussed in a later section. X-ray structural analysis of DTSQ are under investigation and will be reported separately.

Visible absorption spectra

The observed visible absorption spectra in chloroform of DTSQ dyes **5a–5c** together with the corresponding SQ dyes, **4a–4c**, are shown in Table 1. The

effect of the two thio groups on the absorption spectra of DTSQ dyes **5a–5c**, compared with that of corresponding SQ dyes **4a–4c**, were defined as the difference in λ_{\max} i.e. $\Delta\lambda$. In dyes **5a–5c**, inclusion of thio groups produced a bathochromic shift of 27, 27, 23 nm on corresponding dyes **4a** with **5a**, **4b** with **5b** and **4c** with **5c**. The PPP-MO results reproduced the observed values of λ_{\max} and $\Delta\lambda$, values in Scheme 2.

It was found that responsible agreement between experimental and calculated λ_{\max} values could be obtained. The π electron density changes accompanying the first excitation are shown in Fig. 3. We found that the calculated

TABLE 1
Data of DTSQ Dyes **5a–5c** and SQ Dyes **4a–4c**

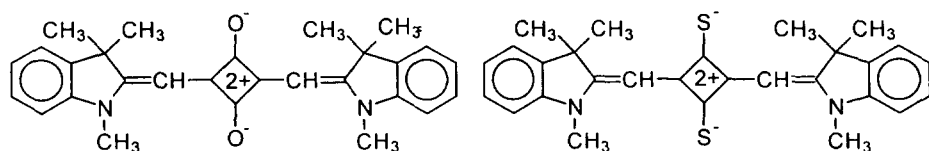
Dye	Yield (%)		λ_{\max}^a (nm)	$\Delta\lambda^b$ (nm)	ϵ^a ($\times 10^{-5}$)	M.p (°C)	Analysis (%) ^c			
	Method A	Method B					C	H	N	S
4a^d	—	—	654	—	1.33	271	78.45 (78.75)	6.20 (6.10)	7.09 (7.06)	—
5a	46	93	681	27	1.34	268	73.14 (72.89)	5.20 (5.69)	6.29 (6.54)	14.92 (14.95)
4b^d	—	—	633	—	3.21	300	79.03 (79.21)	6.86 (6.64)	6.70 (6.60)	—
5b	39	53	660	27	0.96	269	73.35 (73.68)	6.13 (6.13)	5.93 (6.13)	13.73 (14.04)
4c^d	—	—	639	—	8.30	299	78.52 (78.64)	6.75 (6.98)	7.28 (7.42)	—
5c	32	—	658	23	1.37	271	74.47 (74.38)	6.99 (6.60)	5.64 (5.78)	13.41 (13.24)

^aMeasured in CHCl_3 .

^b $\Delta\lambda = \lambda_{\max 5a \sim c} - \lambda_{\max 4a \sim c}$.

^cElemental analysis of DTSQ.

^dSee ref. 5.



4b

5b

4b

5b

Cal.(nm)	644	674	$\Delta \lambda_{\text{cal.}}; 30\text{nm}$
Obs.(nm)	633	660	$\Delta \lambda_{\text{obs.}}; 27\text{nm}$
f(oscillator strength)	1.21	0.92	
$\epsilon (\times 10^{-5})$	3.21	0.96	

Scheme 2 Comparison between experimental and calculated visible absorption spectra of DTSQ and SQ dye.

$$^a \Delta \lambda = \lambda_{\text{MeOH}} - \lambda_{\text{Benzene}}.$$

Photoinduced discharge curves (PIDC) were measured in terms of surface potential vs time. V_0 is the initial dark potential before white light irradiation. DD is the average potential of dark decay. $E_{1/2}$ is the exposure for surface potential to a half decay. Figure 6 shows a typical charging and photoinduced discharging curve (PIDC) of the negatively charged DTSQ photoreceptor with white light exposure.

Table 3 shows the sensitivity and dark decay properties of these DTSQ. The illumination intensity was fixed at 40 erg cm^{-2} . The results suggest that the introduction of an alkyl group onto the nitrogen of the indoline ring gives increased dark decay and photosensitivity.

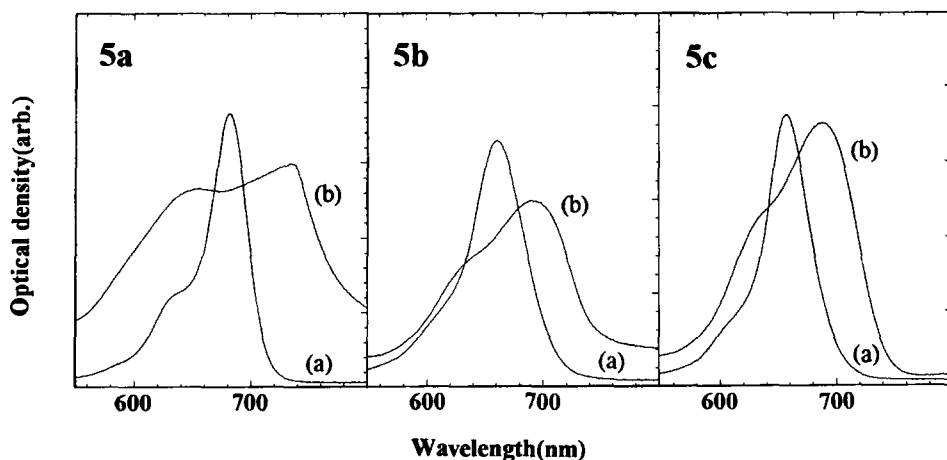


Fig. 4. Absorption spectra of DTSQ (a) in CHCl_3 , (b) in solid film.

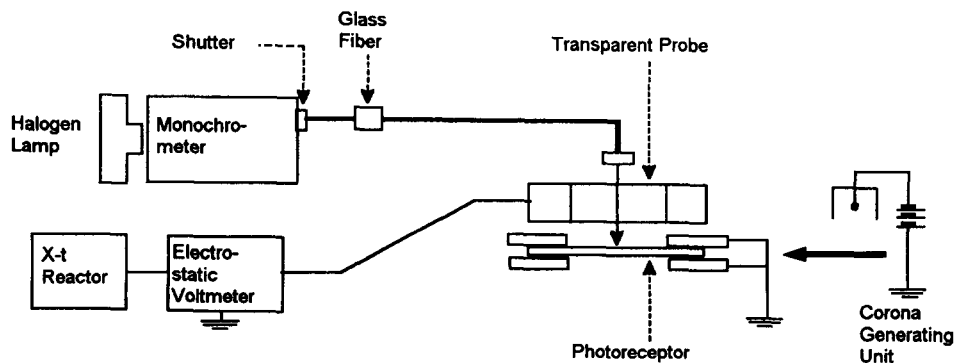


Fig. 5. Schematic illustration of electrophotographic process with charging and photoinduced discharging.

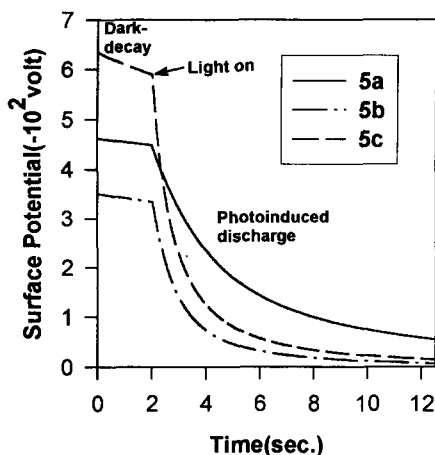


Fig. 6. Charging and photoinduced discharged characteristics of the photoreceptor utilizing DTSQ as the CGM.

TABLE 3
Electrophotographic Evaluation of DTSQ Dyes

Dye	Initial potential (-V) V_o	Exposure potential (-V) V_i	Dark decay ($V s^{-1}$) DD	Half exposure (erg/cm^2) $E_{1/2}$
5a	463	450	6.50	86
5b	351	335	8	29.6
5c	634	587	23.5	26.4

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